

# 2020 COLLECTION



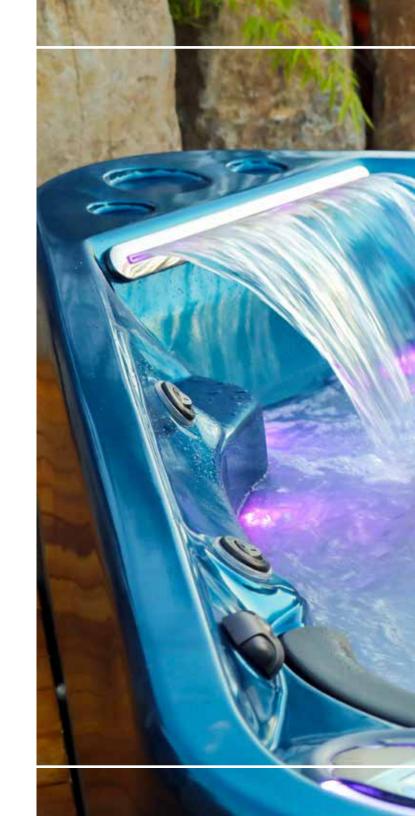
### **OUR STORY**

We have over 20 years of experience crafting the World's Best Built Spas®. Our mission is to deliver the highest quality spas with exceptional performance to our customers worldwide. We are passionate about hydrotherapy and the life-changing benefits of owning a Coast Spas Hot Tub or Swim Spa. We are dedicated to making a difference in how your body heals, how you interact with loved ones and ensuring that we make a lasting impact on your life.

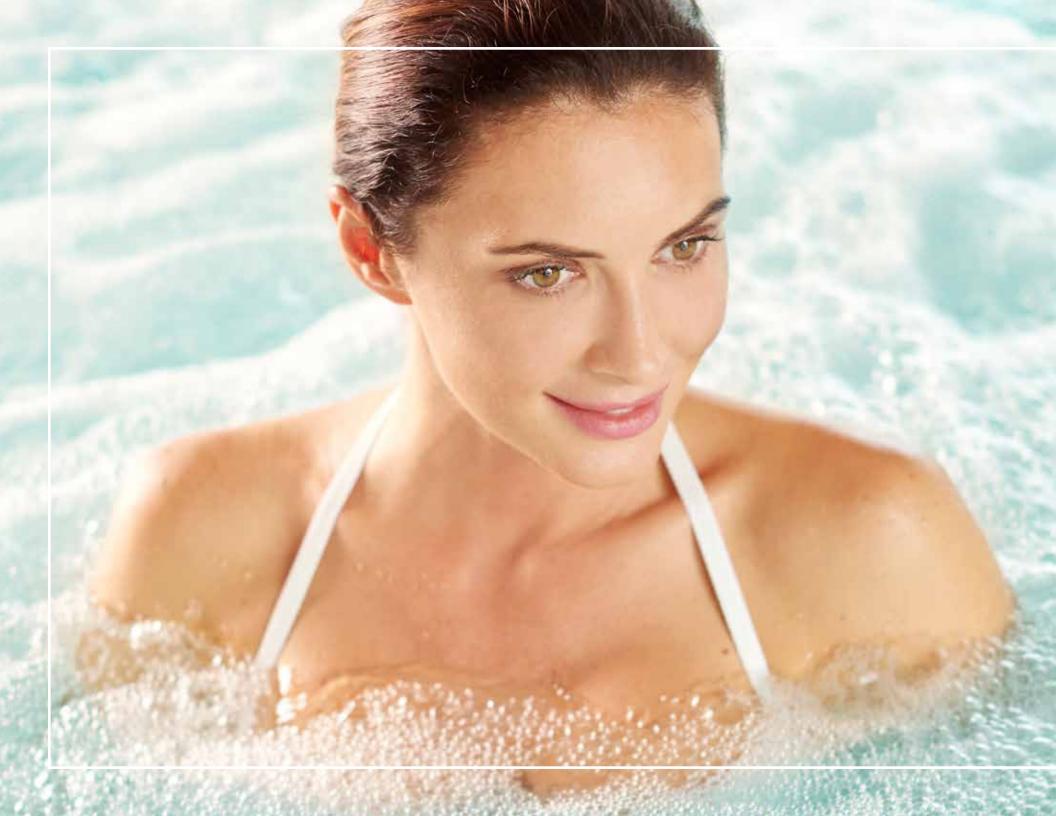
Coast Spas is an industry leader in innovation and quality. Our spas are handcrafted to the highest standards and built to withstand the harshest environments. Pioneers of spa innovation spanning over two decades, our engineers have defined the industry standard for what is known as a modern hot tub. So get excited. We are committed to delivering an experience that will change and enhance your life for years to come. Welcome to Coast Spas.



Coast Spas® is proud to have maintained ISO certification since 2003. We are one of the only spa manufacturers in the world that have obtained ISO:9001:2015 certification. This certification is the highest internationally recognized quality standard for manufacturing.









### HYDROTHERAPY BENEFITS

The combination of hot water, powerful massage jets and innovative engineering deliver the very best hydrotherapy experience to Coast Spas Hot Tub and Swim Spa owners. Our spas are designed to optimize the significant health and wellness benefits that have been associated for thousands of years with soaking in hot water.



Alleviates Stress



Improves Sleep



Decreases Joint Pain



Reduces Headaches



Removes Toxins



Elevates Mood



Eases Muscle Aches



Lowers Blood Pressure



Improves Blood Circulation



Relieves Cold & Flu Symptoms



Reduces Chronic Pain



Increases Metabolism



Improves Mobility



Aids in Digestion



Promotes Weight Loss



Improves Cardiovascular Health

### **WELLNESS FEATURES**

### Trillium Stainless Steel Massage Jets

Our powerful hydrotherapy jets are designed with your wellness in mind. You can get a full body massage in all of our hot tubs and swim spas. Jets are placed in specific positions to ensure they provide maximum relief to all different areas of the body. Inspired by traditional and modern styles of massage, our spas are built to reduce your everyday aches and pains while reducing stress.



### Acupressure

Inspired by traditional Chinese holistic massage therapy where the neck area is closely related to the hips. Our neck and hip jets massage inflammation and tension away.

### Trigger Point Therapy

Influenced by the techniques of trigger point massage therapy, our Power'Sage Zone incorporates powerful jets of water positioned to maximize the benefits of an upper back massage.

### Shiatsu Massage

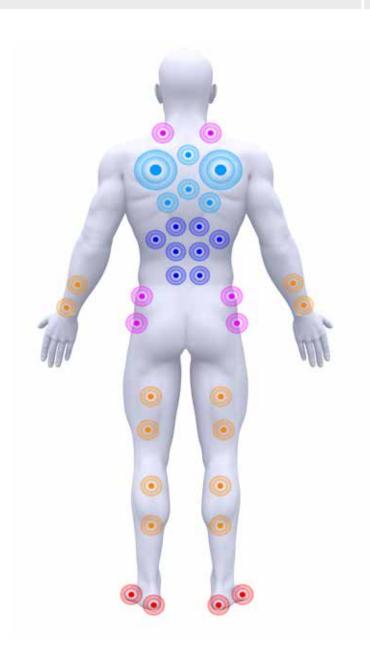
Our Impulse Jets are inspired by the ancient Japanese technique of Shiatsu. The pressure applied to the lower back releases pressure and tension across the whole body.

### Swedish Massage

Stimulating circulation to the legs and arms with jetted water imitates the kneading movements, friction and vibration provided by a classic Swedish massage.

# Reflexology

Reflexology has been proven to help organ function by massaging the foot. The AquaSole™ jet provides a gentle and rhythmic massage all over your feet.



### 24" FUSION WATERFALL

Take relaxing to a whole new level and feel the healing benefits of the world's largest hot tub waterfall.

Our exclusive water feature stretches 2 feet across and is fully adjustable. With a seat directly underneath the waterfall you can sit with the water cascading over the back of your neck, shoulders and upper body.

The soothing sound of running water and LED lights create an ambiance unlike anything else. Dissolve any built up stress at the end of each day with our 24" Fusion Waterfall.





### **WELLNESS FEATURES**

### Aromatherapy System

Aromatherapy is the practice of using aromatic scents to improve your health and wellness. This holistic healing treatment can be used to alleviate pains and promote your well-being. Aromatherapy is a great alternative to traditional medicine for certain conditions and symptoms.

Our Aromatherapy - Fragrance Injection System adds a touch of fragrance to your spa. With just a push of a button create a soothing bouquet of exotic scents that will whisk you away to paradise. Not only ideal for relaxing, it can also help with other ailments and symptoms you may experience on a daily basis.





Manage Pain



Improve Sleep



Reduce Stress



Soothe Sore Joints



Treat Headaches



Fight Infection



Improve Digestion



Boost Immunity



Increase Energy

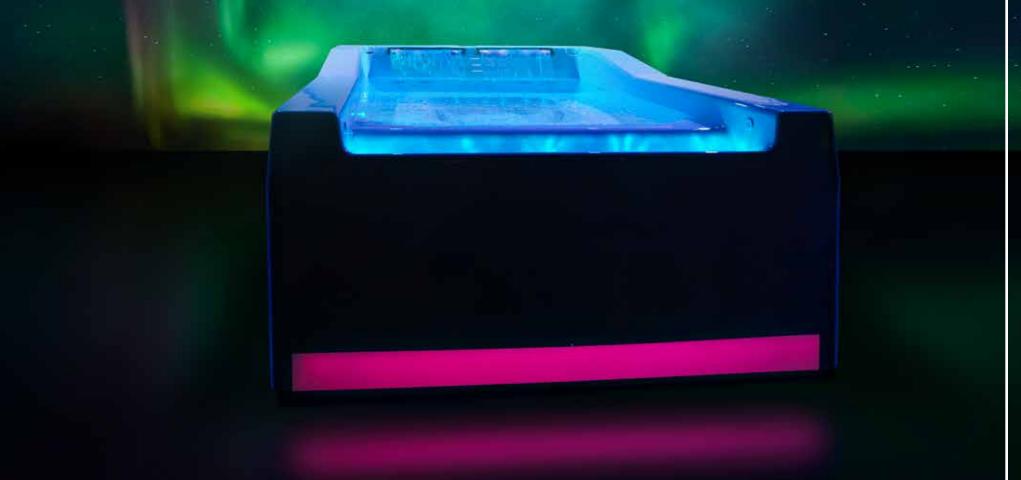


Detox Body

# Chromazone™ Lighting System

With Coast Spas' Chromazone™ Lighting System, chromatherapy is taken to a whole new level. Let colored light align the energy you need to balance your mind and body or set the mood for a night of socializing or relaxation. Chromatherapy in its basic form has been around for thousands of years. In the 19th century it was first identified certain colors provided observable benefits to a person's physiology.

Customize your lighting and choose eight default colors from a palette of millions. Not only can you customize your default colors, you can assign individual colors to separate zones on your hot tub. Illuminate your whole spa to match your mood or desired atmosphere.







### **EXCLUSIVE INFINITY EDGE DESIGN**

We handcraft the world's only self-contained infinity edge hot tubs and swim spas. The infinity edge allows you to take in your surroundings to the fullest with no acrylic wall blocking your view.

Not only does an infinity edge eliminate the need for a filter grate and bobbing skimmers but it also prevents the water level from changing. No matter how many people are in the spa the water level will always remain the same. The infinity edge design acts as a large skimmer so that your spa water remains super clean and clear by removing debris quicker and more efficiently. A self-purging system automatically eliminates air-locks and the included water-level gauge makes it easy to keep the correct amount of water in the integrated reserve tank.

If you're looking for the most exclusive hot tub or swim spa you'll want one with an infinity edge.

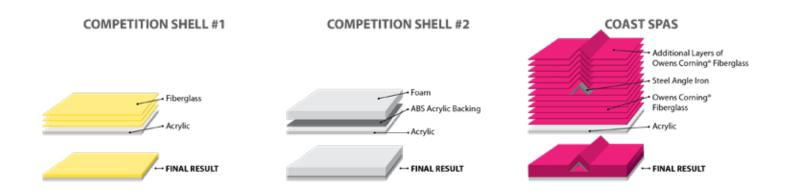
### **EXCLUSIVE FEATURES**

### Built to Last™ Features

- o Super-Sealed Barb & Clamp Plumbing
- o Quick Access Gate Valves
- o Programmable Filtration
- o Recessed Floor Drain
- o Multi-Level Ergonomic Seating

- Pressure Treated Frame
- o Beverage Holders
- o Recessed Thread-In Jet Pockets™
- o Trillium Stainless Steel Massage Jets
- o Therapeutic Shiatsu Massage Nodules

- Stainless Steel Oversized Monster™ Skimmer
- o Jet-Select Diverter System
- o Water/Air Mixture Controls
- Plush Headrests
- o Anti-Slip Textured Floor



The Strongest Shell Available

Almost everything on a hot tub can be repaired or replaced, except for the shell. That's why our shells are the toughest and most durable available. They are formed using premium acrylic, backed with multiple layers of Owens Corning Fiberglass and re-enforced with steel angle iron to minimize flexing and endure the most extreme environments and temperature changes.

### Energy Efficiency

Several factors make for a more energy efficient spa. We take great care in ensuring that our spas are optimized to minimize energy loss and power consumption.

### 1. Energy Smart Filtration

Coast Spas hot tubs come with energy smart programmable filtration. Adjust your filtration cycles to optimize power consumption.

2. Reduced Sharp-Angle Plumbing Elbows for Optimum Water Flow Performance

Coast Spas designs hot tubs with straight plumbing lines and limited use of 45 and 90 degree elbows for optimum water flow. Plumbing elbows that are too sharp cause increased resistance, requiring more power to be used to deliver effective hydrotherapy.

### 3. Full Foam Insulation for Maximum Heat Retention

Just like a house, a spa needs to be properly insulated to retain its heat. Coast Spas' high R-value full foam insulation provides the maximum heat retention for your spa.

### 4. Thermal Lined Hot Tub Cabinets

As an addition to full foam insulation, thermal lined structural foam is adhered to the back of most cabinets to provide an extra layer of heat retention.

### 5. Insulated Safety Cover

Without an effective cover, rising heat from the water surface will escape resulting in a large amount of heat loss. Coast Spas' safety covers are made with virgin foam and are supported with a super heat-seal gasket.

### 6. Energy Saving Pumps

With Coast Spas' energy saving 5HP pump and 4HP switchless pump your spa uses approximately the same amount of energy as 2.6 household light bulbs\* significantly reducing your overall power consumption.



### CRYSTAL CLEAR WATER

### Hydro Cyclonic Filtration®

Our commercial-grade, pressurized filtration system keeps your water crystal clear. Without a pressurized filtration system the dirty filter sits in the water with bathers, allowing the water to be re-contaminated. Coast Spas' Hydro Cyclonic Filtration® System removes the filter media from the bathing area, locking the debris in a closed pressurized canister preventing contaminants from re-entering the bathing area. Enjoy truly clean and clear water with the Hydro Cyclonic Filtration® System.

- o 83% faster & 20% more efficient than skim filtration systems
- o The largest filter available on any spa (175 sq.ft.)
- o No dirty filter sitting in bathing area
- o Captured contaminants will not re-enter the spa water



### Self-Cleaning Sweeper Jet

Debris can gather at the bottom of your spa creating an unpleasant feeling under your feet. Coast Spas' Self-Cleaning Sweeper Jets are activated during the filtration cycle and blasts debris off the floor to where it can be drawn into the filtration system.

### Purification Systems

Coast Spas' cleaning technology provides superior water quality with purification systems that are low-maintenance for your busy lifestyle. Components work in concert to provide you with clean and clear water. Coast Spas offers various purification systems depending on your requirements and lifestyle.

- o O3 One Advanced Ozone
- o Crystal Clear Purification Chamber®
- o EcoClean™ UV with O3 One Advanced Ozone
- o Refresh Button





### **EXCLUSIVE FEATURES**

### ControlMySpa™

In conjunction with an Alexa controlled device, such as an Echo, you don't need to get up from your seat, just speak a command and enjoy an uninterrupted soaking experience. Control your lights, set the temperature, set up schedules and receive push notifications remotely via an app on your smart phone. With ControlMySpa<sup>™</sup> you also have the option for your Coast Spas Authorized Dealer to monitor your spa's performance, giving you increased peace of mind.



### Coast Status

Know the status of your hot tub without lifting the cover. The ring around the exterior Coast Spas logo lights up to reveal the status of your hot tub or swim spa. Solid blue shows everything is in perfect working order, flashing blue for a message and red if there is an issue with your spa that should be addressed.



### Coast Connect™

The Coast Connect™ Universal Fitting is compatible with our LED Lit Waterfall Table and Games Table. Both tables simply twist in and out of the Universal Fitting for instant customization of your spa experience. Connect with your family and friends in new ways with these exclusive features only available from Coast Spas.





# Coast Cubby & WaterVac™

The Coast Cubby *(patent pending)* is made of marine-grade materials and is perfect for storing items and keeping them warm and dry. Featuring a dedicated fan for warm ambient air circulation and an integrated interior light for night use. This Coast Cubby is available with a powered water evacuation system. The Coast WaterVac™ System drains your spa water faster and easier than ever before. Simply open up your Coast Cubby, lift the bottom up to access the optional shrink hose, then turn on the water evacuation pump. This innovative feature will save you time and make refreshing your spa water an easy task.





### 2020 COLLECTIONS



This collection features the timeless flat-top hot tub design that has remained in high demand for decades. Spas in the Traditional Collection have soft, flowing lines accentuating the ergonomic seating and jet patterns of the bathing area. Headrests, jets, controls and other components are recessed into the shell resulting in a smooth, modern and integrated appearance.



Featuring our exclusive 24" Fusion Waterfall and a raised curve back that protects bathers from the elements. Easily adjust the flow of the waterfall to gently pour over your shoulders for the ultimate hydrotherapy experience or create an incredible ceiling of water for the kids to play under. The Curve Collection is unique, luxurious and a step above the rest.



The Infinity Collection is truly in a class of its own, being the only portable hot tub in the world to offer the luxury of an infinity edge. Enjoy a beautiful new perspective of your surroundings as your view meets the waterline. With 360 degree seating, the largest skimmer and zero water displacement the Infinity Collection is not only aesthetically stunning but offers functional benefits not found on any other spa.



The Swim Collection delivers fun, fitness and hydrotherapy. Available in various sizes, configurations and featuring the world's only infinity edge swim spas, this collection has a model for everyone. Get a full body workout with detachable row bars, exercise bands and a powerful swim resistance system. Swim to build endurance, exercise to maintain mobility, workout to build muscle or relax with a hydrotherapy massage.





### **Tublicious**

Seats: 2 Adults

Water Capacity: 500 L | 132 US Gal 500 L Dimensions: 53.5 x 91 x 30.5 in



# Omega Bench

Seats: 4-5 Adults Water Capacity: 996 L | 263 US Gal Dimensions: 66 x 83.5 x 40 in



### Seabreeze

Seats: 5 Adults

Water Capacity: 1003 L | 265 US Gal

Dimensions: 76 x 76 x 36 in



### Omega Lounge

Seats: 4 Adults Water Capacity: 946 L | 250 US Gal Dimensions: 66 x 83.5 x 40 in





# Apex Bench

Seats: 7 Adults Water Capacity: 1552 L | 410 US Gal Dimensions: 92 x 92 x 40 in



Seats: 6 Adults Water Capacity: 1496 L | 395 US Gal Dimensions: 92 x 92 x 40 in





# Omega Bench Curve

Seats: 4-5 Adults Water Capacity: 996 L | 263 US Gal Dimensions: 66 x 83.5 x 40 (47 back) in



# Omega Lounge Curve

Seats: 4 Adults Water Capacity: 946 L | 250 US Gal Dimensions: 66 x 83.5 x 40 (47 back) in



# Mirage Curve

Seats: 8 Adults Water Capacity: 2234 L | 590 US Gal Dimensions: 132 x 92 x 40 (47 back) in





# Apex Bench Curve

Seats: 7 Adults Water Capacity: 1552 L | 410 US Gal Dimensions: 92 x 92 x 40 (47 back) in



### Apex Lounge Curve

Seats: 6 Adults Water Capacity: 1496 L | 395 US Gal Dimensions: 92 x 92 x 40 (47 back) in

# TRADITIONAL & CURVE COLLECTION SERIES

Apex Bench Curve

Apex Lounge Curve

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Patio Power	Classic	Elite Power	Luxury	Wellness Spa <sup>®</sup>
Features	Features	Features	Features	Features
Options	Options	Options	Options	Options
Price	Price	Price	Price	Price
Available in:	Available in:	Available in:	Available in:	Available in:
o Tublicious	o Omega Bench	o Omega Bench	o Omega Bench	o Apex Bench
o Seabreeze	o Omega Lounge	o Omega Lounge	o Omega Lounge	o Apex Lounge
o Omega Bench	o Element Bench	o Element Bench	o Element Bench	o Apex Bench Curve
o Omega Lounge	o Element Lounge	o Element Lounge	o Element Lounge	o Apex Lounge Curve
	o Apex Bench	o Apex Bench	o Apex Bench	o Mirage Curve
	o Apex Lounge	o Apex Lounge	o Apex Lounge	
	o Omega Bench Curve	o Omega Bench Curve	o Omega Bench Curve	
	o Omega Lounge Curve	o Omega Lounge Curve	o Omega Lounge Curve	
	o Element Bench Curve	o Element Bench Curve	o Element Bench Curve	
	o Element Lounge Curve	o Element Lounge Curve	o Element Lounge Curve	

Apex Bench Curve

Apex Lounge Curve

Mirage Curve

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Apex Bench Curve

Apex Lounge Curve

Mirage Curve

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# **INFINITY COLLECTION**



### Horizon

Seats: 6-7 Adults Water Capacity: 1340 L | 354 US Gal Dimensions: 83.25 x 83.25 x 32.5 (46 back) in



### Phantom

Seats: 7 Adults Water Capacity: 1817 L | 480 US Gal Dimensions: 94 x 94 x 30 (47 back) in



### Cascade II

Seats: 6-7 Adults Water Capacity: 1817 L | 480 US Gal Dimensions: 92 x 101 x 31 (47 back) in

# **INFINITY COLLECTION SERIES**

VE 1 VE 2 VE 3 Power Power Power Features Features Features Options Options Options Price Price Price Available in: Available in: Available in: Horizon Horizon Horizon Phantom Phantom 0 0 Cascade II Cascade II







# 0 Seats: 7-8 Adults Jets: 39 Fusion Hydrotherapy Jets Dimensions: 115 x 92 x 49 in

### Purfikt™

Introducing our new Purfikt<sup>™</sup> model. This spa features Dual 24" Fusion Waterfalls, an Infinity Edge Design, Chromazone Lighting, Fusion Touchscreen Controls, Dual Cool Down Decks, Slim Line Seating, Fusion Hydrotherapy Jets, Power Stream Volcano Jet and 360 Degree Rainbow Wrap exterior light strip. It's simply Purfikt<sup>™</sup>.



The Purfikt™ is only available in a Snow White or Sterling Marble acrylic shell. Available cabinet finishes include the new Rattan Cabinets along with All-Weather Woodgrain Cabinets (*Driftwood, Walnut, Charcoal*) and Coastal Smoke Synthetic Cabinet shown on the 'Customize Your Spa' page.





# SWIM COLLECTION SERIES

Pool	Play	Performance	Wellness Spa®	Wellness Spa® X
Power	Power	Power	Power	Power
Features	Features	Features	Features	Features
Options	Options	Options	Options	Options
Price	Price	Price	Price	Price
o 1300 Lounge o 1300 Bench	o 1301 Lounge o 1301 Bench	o 1302 Lounge o 1302 Bench	o 1303 Lounge o 1303 Bench o 1400 VE o 1600 o 1700 VE o 2100 VE	o 1304 Lounge o 1304 Bench o 1401 VE o 1601 o 1701 VE o 2101 VE











### CUSTOMIZE YOUR SPA

# Acrylic Shell Colors

Like a snowflake no two shells are alike, making your spa one-of-a-kind. Our acrylic shells are UV resistant, backed with multiple layers of Owens Corning Fiberglass and made to endure the most extreme environments. Our large collection of shell color options make it easy to choose a finish that compliments your interior or exterior space.



















### Canadian AAA-Grade Cedar



Unstained



varnished or stained so you can customize

Our DIY Cedar comes ready to be painted, your spa to match your backyard perfectly.



Shown: Sterling Marble Shell & Driftwood All-Weather Woodgrain with Matching Corners.

### All-Weather Woodgrain Cabinet

Available with Carbon Fiber Corners with integrated exterior lighting.



Driftwood



Walnut

Clear Satin



Charcoal



Coastal Smoke



Shown: Sterling Marble Shell & Charcoal All-Weather Woodgrain with Carbon Fiber Corners.

### Natural Slate

Corners available with integrated exterior lighting.









Desert Sand

# Maintenance Free Synthetic

Horizontal board profile.





Coffee

Mountain Grey

Obsidian Black



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### **BUILD YOUR PERFECT SPA**

Build your own custom Coast Spas® Hot Tub or Swim Spa today. Select your model, choose colors and add accessories.

www.coastspas.com



YOUR AUTHORIZED COAST SPAS® DEALER

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